

In the Claims:

1. (currently amended) Process A process for the manufacture of manufacturing a primary unit pack of a wafer, the wafer having a predetermined length, wherein the process comprising the following steps:

providing a laminate made up of comprising a carrier sheet and an active substance film having a front end, two sides and a predetermined length is provided;

cross-cutting the active substance film is cross-cut at [[a]] the active substance film predetermined length; and is detached

detaching said active substance film from the carrier sheet and the wafer, and guided

providing two packaging material webs and guiding said active substance film between said two packaging material webs; and, along with said packaging material webs, conveyed

conveying said active substance film and said two packaging material webs forwardly to a sealing station[[,]];

sealing the packaging material webs are sealed to form a bag; [[and]]

separating said bag is separated from [[the]] said two packaging material webs, characterized in that the

pulling said carrier sheet (2), which has been detached from the active substance film (3), is pulled forward over the predetermined length of the wafer [[(21),]] and simultaneously guiding the active substance film (3), which has been detached from said carrier sheet (2), is simultaneously guided, without being subjected subjecting said active substance film to mechanical stress, with its said active substance film front end being between [[the]] said two packaging material webs [[(12)]], which are while said two packaging material webs are in a resting condition, [[and]] said active substance film being [[is]] received and fixed by said two packaging material webs; [[(12) and]]

transversely cutting said active substance film [[cut]] at a distance therefrom so as from said two packaging material webs to form a wafer [[(21)]] of the wafer predetermined length; and that subsequently

pulling the wafer (21) is pulled forward together [[with]] and synchronously with [[the]] said two packaging material webs; (12) and conveyed

conveying the wafer to the sealing station; (17/18), in which and

sealing the packaging material webs (12) are sealed outside of the area of the

wafer [[(21)]], said wafer which is being fixed between said two packaging material webs [[them]].

2. (currently amended) Process The process according to claim 1, characterized in that further comprising the steps of guiding the active substance film (3), which has been detached from the carrier sheet (2), is guided in a vertical alignment between [[the]] said two packaging material webs (12), which are being fed and feeding said two packaging material webs in on both sides of said active substance film [[(3)]].

3. (currently amended) Process The process according to claim 1, wherein or 2, characterized in that the detachment step of detaching said [[the]] active substance film [[(3)]] from the carrier sheet (2) which has been pulled forward comprises the step of detaching the active substance film from the carrier sheet takes place on a device selected from the group consisting of an edge [[or]] and a deflecting roll [[(5)]].

4. (currently amended) Process The process according to claim 3, characterized in that wherein the detachment step of detaching said [[the]] active substance film [[(3)]] from the carrier sheet [[(2)]] comprises the step of arranging is accomplished with the aid of a stripping device (6) arranged between the active substance film [[(3)]] and the carrier sheet [[(2)]].

5. (currently amended) Process The process according to claim 1, wherein characterized in that at the step infeed of conveying said [[the]] active substance film and said two packaging material webs (3) into the device (11) for feeding and pulling the carrier sheet packaging material, comprises the steps of guiding [[the]] said two packaging material webs (12) are guided over a clamping device [[(13/14)], by means of which during the detachment detaching of the wafer [[(21)]] from the active substance film [[(3)]] and during the subsequent forward motion forward conveying of [[the]] said two packaging material webs [[(12)]] and pressing the latter are pressed said two packaging material webs against the active substance film (3) in such a way that a to prevent relative motion between the wafer [[(21)]] and the packaging material webs (12) is excluded.

6. (currently amended) Device A device for carrying out the process for the manufacture of manufacturing a primary unit pack of a wafer, said device comprising:
a supply device for a laminate made up of including an active substance film having a front end and a carrier sheet;

a separating roll for detaching the active substance film from the carrier sheet;
a pulling device for the carrier sheet and thereby also for the active substance

film;

a crosscutting device for cutting the active substance film;

a device for feeding and pulling two [[the]] packaging material, ~~for two~~ packaging material webs, said device for feeding and pulling the packaging material webs-comprising a receiving and clamping device for the front end of the active substance film, said receiving and clamping device being arranged in a vertical direction below the separating roll and below the crosscutting device;

a heated heatable sealing tool for sealing the packaging material; and

a cutting device for separating the side-sealed bag, ~~characterized in that the said device (11) for feeding and pulling the packaging material is provided with a receiving and clamping device (13/14) for the front end of the active substance film (3), which receiving and clamping device (13/14) is arranged in vertical direction below the separating roll (7) and the crosscutting device (10).~~

7. (currently amended) Device The device for manufacturing a primary unit pack of a wafer according to claim 6, ~~characterized in that wherein~~ the receiving and clamping device is formed of comprises at least one pair of clamping rollers, (13, 14), between ~~which the~~ said two packaging material webs (12) are being conveyed between said at least one pair of clamping rollers, said at least one pair of clamping rollers [[(13, 14)]] being movable between a receiving position and a clamping position for receiving and securing the active substance film [[(3)]], and being transversely movable relative to each other to the latter and in an opposite direction relative to each other.

8. (currently amended) Device The device according to claim 7 8, ~~characterized in that wherein~~ two pairs of clamping rollers [[(13, 14)]] are arranged one above the other.

In the Abstract:

The invention relates to a process and [[a]] device for the manufacture of manufacturing a primary unit pack of a wafer. [[,]] wherein a laminate made up of comprising a carrier sheet and an active substance film is cross-cut at a predetermined length, [[and is]] detached from the carrier sheet, [[and]] guided between two packaging material webs and, along with said packaging material webs, is conveyed to a sealing station along with the packaging material webs. [[, the]] The packaging material webs are sealed to form a bag and said bag that is separated from the packaging material webs. The invention solves the task of configuring the process and the device in such a manner that the wafer material is not subjected to mechanical stress. The process provides for includes detaching the carrier sheet (2), which has been detached from the active substance film, (3), to be pulled pulling the carrier sheet forward over the predetermined length of the wafer [[(21)]], [[and]] simultaneously guiding the active substance film [[(3)]], which has been detached from [[said]] the carrier sheet (2), is simultaneously guided, without being subjected to mechanical stress, with its the front end being between the packaging material webs [[(12),]] which are in a resting condition, and is received and fixed by [[said]] packaging material webs [[(12)]] and transversely cut at a distance therefrom so as to form a wafer (21) of the predetermined length. [[,]] and that subsequently the The wafer [[(21)]] is pulled forward together with and synchronously with the packaging material webs [[(12)]] and conveyed to the sealing station [[(17/18)]] To this end, the The device is provided with a device [[(11)]] for feeding and pulling the packaging material, comprising a receiving and clamping device (13/14) for the front end of the active substance film (3) and arranged in vertical direction below the separating roll [[(7)]] and the crosscutting tool [[(10)]].